

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions and listings of claims in the application:

Claims 1-9. (Cancelled)

10. (Currently Amended) An oil for metal working comprising:
a triester of fatty acids and glycerin of no less than 40% by mass based on a total amount of the oil;[[,]] and

at least one compound selected from the group consisting of dihydrocarbyl polysulfides, sulfidized esters, ~~zinc dithiophosphate compounds,~~ zinc dithiocarbamate compounds, molybdenum dithiophosphate compounds, molybdenum thiocarbamate, phosphoric acid esters, acidic phosphoric acid esters, acidic phosphoric acid ester amine salts, phosphorous acid esters, and phosphorothionates, wherein when the oil comprises at least one compound selected from the group consisting of dihydrocarbyl polysulfides, sulfidized esters, zinc dithiocarbamate compounds, molybdenum dithiophosphate compounds, and molybdenum thiocarbamate, the content of the compound is 0.1-20% by mass based on the total amount of the oil, and wherein when the oil comprises at least one compound selected from the group consisting of phosphoric acid esters, acidic phosphoric acid esters, acidic phosphoric acid ester amine salts, phosphorous acid esters, and phosphorothionates, the content of the compound is 0.05-10% by mass based on the total amount of the oil;

the content of oleic acid in the fatty acids being ~~40-98~~60-90% by mass, and the
content of linoleic acid in the fatty acids being 4-40% by mass, based on the total
amount of the fatty acids,

the triester having a kinematic viscosity at 40°C of 5-75 mm²/s, and

a total degree of unsaturation of the triester being no greater than 0.3.

11. (Previously Presented) The oil for metal working according to claim 10,
wherein the oil further comprises a hydrocarbon oil and the content of said triester is 1-
50% by mass based on the total amount of the composition.

12. (Previously Presented) The oil for metal working according to claim 10,
wherein the content of linoleic acid in the fatty acids is 1-60% by mass based on the
total amount of the fatty acids.

13. (Previously Presented) The oil for metal working according to claim 10,
wherein the content of C1-C16 fatty acids in the fatty acids is 0.1 - 30% by mass based
on the total amount of the fatty acids.

14. (Previously Presented) The oil for metal working according to claim 10,
wherein the content of C6-C16 fatty acids in the fatty acids is 0.1 - 30% by mass based
on the total amount of the fatty acids.

15. (Previously Presented) The oil for metal working according to claim 10, further comprising a monoester and/or a diester.
16. (Previously Presented) The oil for metal working according to claim 10, being used as a cutting oil, a grinding oil or a roll forming oil.
17. (Previously Presented) The oil for metal working according to claim 10, being used as a metal working oil for heavy machining, a metal working oil for difficult machining or a metal working oil for machining of difficult-to-cut materials and/or difficult-to-grind materials.
18. (Previously Presented) The oil for metal working according to claim 10, being used as an oil for metal working with a minimal quantity lubricant system.
19. (New) An oil for metal working comprising:
a triester of fatty acids and glycerin of no less than 40% by mass based on a total amount of the oil; and
at least one compound selected from the group consisting of sulfidized esters and phosphoric acid esters, wherein when the oil comprises at least one compound selected from the group consisting of sulfidized esters, the content of the compound is 0.1-20% by mass based on the total amount of the oil, and wherein when the oil comprises at least one compound selected from the group consisting of phosphoric acid

esters, the content of the compound is 0.05-10% by mass based on the total amount of the oil;

the content of oleic acid in the fatty acids being 60-90% by mass, and the content of linoleic acid in the fatty acids being 4-40% by mass, based on the total amount of the fatty acids,

the trimester having a kinematic viscosity at 40°C of 5-75 mm²/s, and

a total degree of unsaturation of the triester being no greater than 0.3.